## UNITED STATES PATENT AND TRADEMARK OFFICE CERTIFICATE OF CORRECTION

PATENT NO. : 6,881,232 B2 APPLICATION NO. : 10/617279

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INVENTOR(S) : O'Phelan et al.

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

In column 12, line 24, in Claim 3, after "method" insert -- of --.

In column 12, line 35, in Claim 7, delete "stark" and insert -- stack --, therefor.

In column 12, line 42, in Claim 7, after "wherein" insert -- winding --, therefor.

Signed and Sealed this

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Thirteenth Day of March, 2007

JON W. DUDAS
Director of the United States Patent and Trademark Office